

Part #	Application	Parts List
--------	-------------	------------

75016 , 85016 87016	04 -08 Ford F-150 All	Gas Door Mounting Plate
------------------------	-----------------------	----------------------------



Tools Needed:

Phillips & Small Flat head screwdrivers. Dremel tool.

- 1) Remove parts from the package and check against parts list - Note: Some parts may be preinstalled & require removal.
- 2) Read through instruction list and make sure you understand before proceeding.
- 3) Open gas door and remove the outer flap from the hinge support assembly. Insert a small flat blade screwdriver into the slot located in the middle of the inside of the door between the mount and the back of the flap. Twist the screwdriver to release the clip while pulling the flap outward. The flap will move a 1/4" and then come off towards the front of the vehicle. **Please note this is a plastic gas door flap, take care not to damage it.. See Figure (1).**
- 4) Remove the 4 screws on the mounting plate attached to gas door. **Please note the mounting plate only fits one way on the door.** Remove the mounting plate and slide the 4 teeth over the plastic mount on the hinge. See Figure (2). The gas door can now be installed on the mounting plate by using the 4 screws previously removed. Hold the gas door up to the mounting plate; adjust the plate so it lines up with the 4 holes in the door. When the new door is in the correct position it will push up against the 2 Allen screws mounted to the on the new door. Tighten the 4 screws. See Figure (3).

Note: Locking Version: The plastic filler housing inside the door opening will need to be slotted. Carefully take your Dremel tool with a 1/4" bit and slot an opening. The opening should be 1/4" in from the edge of the outer rim, beginning at the top dead center and rotating clockwise to the right, 30 degrees (2 1/2"). See Figure (4).

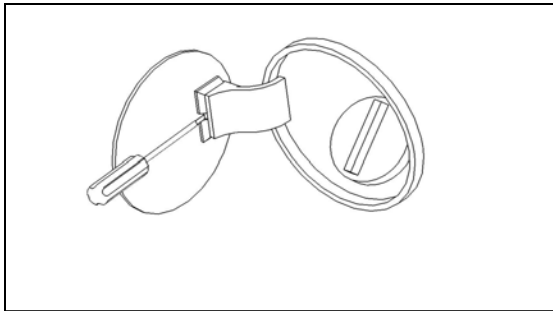


Fig 1.

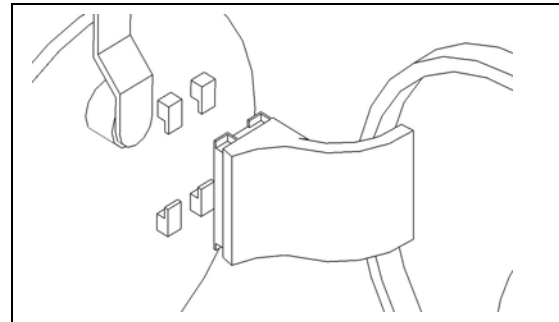


Fig 2.

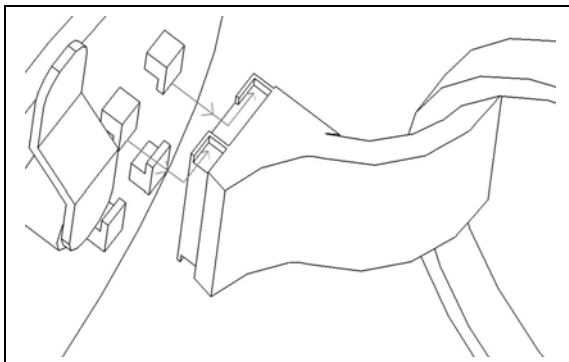


Fig 3.

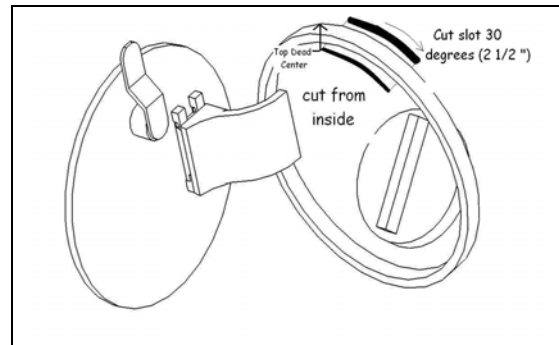


Fig 4.