



BRACKET KIT #14708
RUNNING BOARD INSTRUCTIONS
2005-C TOYOTA TACOMA
EXT CAB & CREW CAB

HARDWARE KIT

| | |
|----------------------|---|
| Running Board | 2 |
| Brackets | 6 |
| Bolt Pack (Brackets) | 1 |
| Bolt Pack (Brackets) | 1 |

NECESSARY TOOLS

Ratchet wrench with 1/2" & 13mm socket
Combination wrench
Variable speed drill w/3/8 " hex head drive
Safety Glasses

| | | |
|----------------------------------|---------------------------------|----|
| | <u>Bolt Pack Brackets</u> | |
| 8mm x 3/4" Hex Bolt | | 10 |
| 5/16" Flat washer | | 10 |
| | <u>Bolt Pack Running Boards</u> | |
| 5/16" x 3/4" Hex Bolt | | 12 |
| 5/16" x 3/4" Serrated Flange Nut | | 12 |

Step 1: Determine proper bracket placement

Step 2: There are (6) factory 8mm hole (Factory black plug must be removed to reveal thread) on the underside of the vehicle where the brackets need to be placed. The front upper factory hole is on top is not used and does not need to be removed.

Step 3: Loosely bolt (hand tighten) brackets on using 8mm bolt & flat washers. Front uses (1) bolt only, Middle and rear require (2) additional bolts.

Step 4: Place board on brackets by sliding mounting bolts in slots on underside of boards and allow bolt thread to drop through bracket slots. With bracket mounted in position, slide 5/16" bolts down outside channels on underside of board so bolt stud will line up with bracket slots & install board on brackets to see if board is level.

Step 5: Board can be installed all the way to pinch weld or be installed behind factory plastics grommets. Either installation is OK. Board height is what determines the location.

Step 6: Check board for levelness and snug fit to vehicle. Tighten outside brackets first then adjust inside bracket accordingly. Adjust and fully tighten all brackets.

Board Installation Check

Step 1: Check all bolts to verify completed mounting and tightness. Installation is complete.

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