



INSTALLATION INSTRUCTIONS

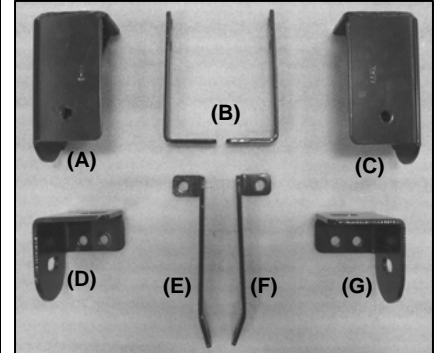
PERMA SHINE POLISHED STAINLESS TUBE STEPS WITH STEP PADS

Part No. 350/3506

Side Bar for 05-08 DODGE DAKOTA QUAD CAB

PARTS LIST:

1	Driver Side Bar	4	12mm Flat Washers
1	Passenger Side Bar	4	12mm Thick Fender Washers
1	Driver Side Front Mounting Bracket (D)	8	12mm Lock Washers
1	Passenger Side Front Mounting Bracket (G)	2	12mm Nylock Nuts
1	Driver Side Rear Mounting Bracket (A)	4	½" x 2" Hex Head Bolts
1	Passenger Side Rear Mounting Bracket (C)	4	½" Flat Washers
2	Front Support Brackets (B)	2	10-1.50mm x 35mm Bolt Plate
1	Driver Side Rear Support Bracket (E)	6	10-1.50mm x 30mm Hex Bolts
1	Passenger Side Rear Support Bracket (F)	12	10mm Flat Washers
6	12-1.75mm x 110mm Hex Head Bolts	8	10mm Nylock Nuts



PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY.**
2. Remove the 2 existing driver side body mount bolts from frame mounting locations located under cab of the truck. Retain factory bushings, and steel washer plates.
3. Mount Driver Front and Rear Mounting brackets to body mounts with the included (2) 12-1.75mm x 110mm Hex Head Bolts, (2) 12mm Flat Washers, and (2) 12mm Lock Washers. Reuse factory bushings and steel washer plates. Do not tighten at this time.
4. Locate (1) Front Support Bracket and mounted to Driver Side Front Mounting Bracket with the included (2) 10-1.50mm x 30mm Hex Head Bolts, (2) 10mm Nylock Nuts, and (4) 10mm Flat Washers (Figure 1). Do not tighten at this time.
5. Mount the other side of the (driver) Front Support Bracket to the existing hole on the frame by using the included (1) 12-1.75mm x 110mm Hex Head Bolt, (1) 12mm Nylock Nut, and (2) 12mm Thick Fender Washers (Figure 1). Do not tighten at this time.
6. Locate Driver Side Rear Support Bracket and mounted to the Driver Side Rear Mounting Bracket by using the included (1) 10-1.50mm x 30mm Hex Head Bolt, (1) 10mm Nylock Nut, and (2) 10mm Flat Washers (Figure 2). Do not tighten at this time.
7. Mount the other side on the Driver Side Rear Support Bracket to the existing hole on the frame by using the included (1) 10-1.50mm x 35mm Bolt Plate and 10mm Nylock Nut (Figure 2). Do not tighten at this time.
8. Carefully mount the Driver Side Bar onto Mounting Brackets by using the included (2) ½" x 2" Hex Head Bolts, (2) ½" Flat Washers, and (2) ½" Lock Washers. Do not tighten at this time.
9. After assuring that all parts are properly aligned and Side Bar is level, tighten all bolts at this time. Recommended torque 65ft-lbs for Side Bar to Mounting Bracket bolts and 45ft-lbs for Mounting Brackets to body bolts.
10. Repeat steps 2-9 for passenger side to complete the installation.

(Driver Side Front Mounting Bracket assembly shown below)

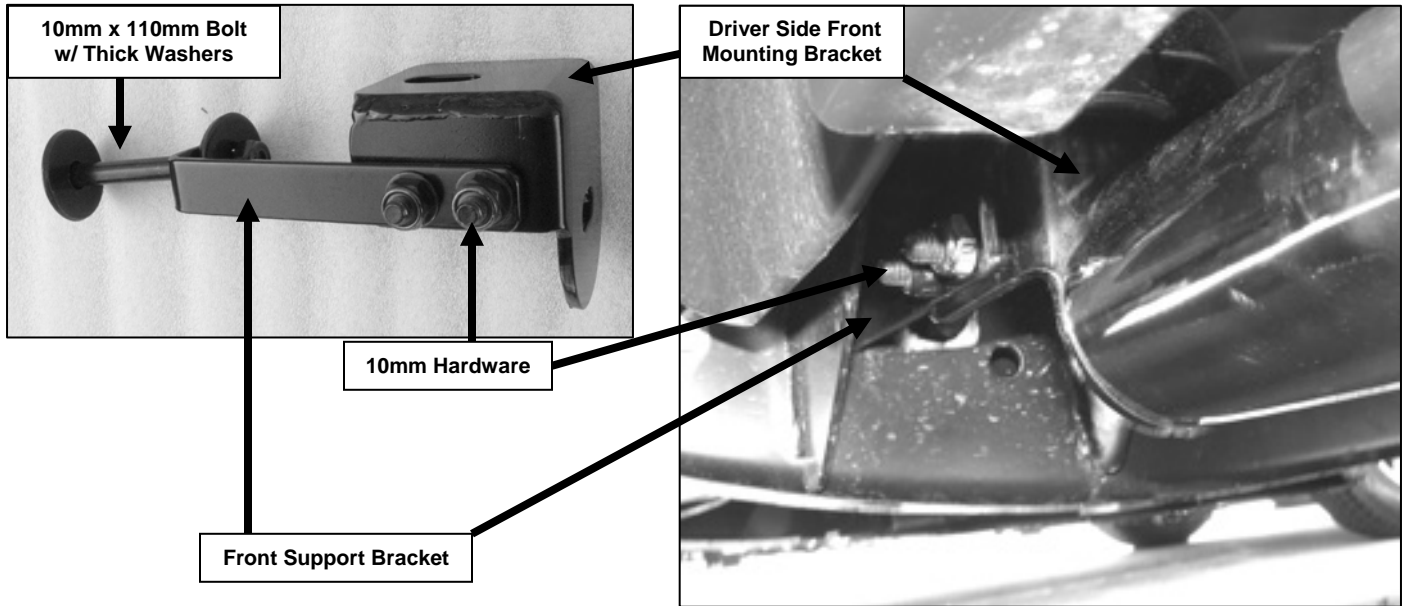


Figure 1

(Driver Side Rear Mounting Bracket assembly shown below)

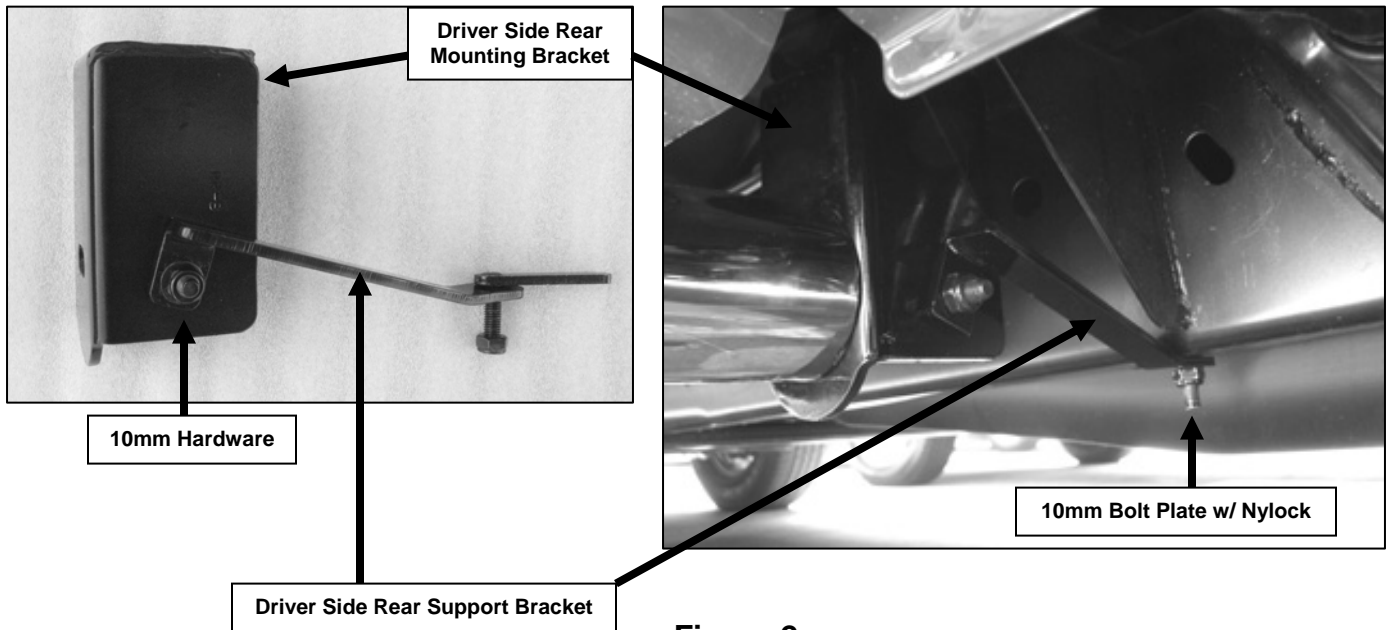


Figure 2

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Made in China