



## Installation Instructions

### High Endurance Stainless Tube Steps with Step Pads

Part No. 506/5066 2000 to 2006 Toyota Tundra Ext. Cab Pick Up

#### Parts List:

Mount brackets: 4 pcs  
M12x38 hex bolt: 2 pcs  
M12x140 hex bolt: 2 pcs  
M12 hex nut: 4 pcs  
M12 flat washer: 8 pcs  
M12 lock washer: 4 pcs  
10x35 flat head Allen bolt: 8 pcs

#### Installation:

- 1) Start by attaching the mounting brackets to the ends of the side steps using the Allen flat head bolts 2 each. **Note: There is no left or right bar, either bar fits either side.** Be sure both ends have the frame mounting hole up.
- 2) Have a helper hold the side bar with brackets installed in place on the side of the vehicle. Install the 12mm x140 hex head bolt with a flat washer through the front bracket and frame, secure with a flat washer, lock washer and nut. Do not tighten at this time.
- 3) Install the rear mount to the frame using a 12mm x 38 hex head bolt with a flat washer on the front, and a flat washer, lock washer and nut on the inside of the frame.
- 4) Repeat for other side.
- 5) Now tighten all hardware. Note: It is a good idea to check the tension of the mounting hardware after a few weeks on the vehicle.

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