



## **Installation Instructions**

### **High Endurance Stainless Tube Steps with Step Pads**

**Part No. 517 / 5176**

**2007 -2010 Toyota Tundra Double Cab Pick Up 4 Dr**

#### **Parts List:**

**2-Front Mount Brackets  
2-Rear Mount Brackets  
12-8mm Locking Washers**

**2 Center Mount Brackets (536 Quad Cab Only)  
12-8mm Flat Washers  
12-1." 8mm Bolts, Bracket to Bar w/13mm heads**

#### **Installation:**

- 1 Remove contents from box and identify driver and passenger side bars and brackets for each side of the vehicle. Front brackets have an obtuse angle and are marked "DF" for Drivers Front and "PF" for Passenger Front and two holes on each mounting surface. Center and rear brackets have two flat mounting surfaces with holes adjacent to each other and will be marked DC & PC Drivers and Passenger Center and DR & PR Drivers and Passenger Rear.
- 2 Locate factory pre threaded holes under pinch weld of vehicle. These may have a plastic cap that will need to be removed with a standard screwdriver. Line up front bracket to factory holes and mount using 1.25" bolts with flat washers and lock washers provided from the factory and pre installed in the vehicle. Repeat for all mounting bracket locations. Be sure to hand tighten only at this point to ensure proper alignment later.
- 3 Bolt Rampage High Endurance step bars to brackets using remaining 1" bolts with 13 mm hex heads, flat washers and lock washers. Hand-tighten only at this point.
- 4 After insuring that all parts are properly aligned and step tube surface is level, tighten all bolts. Repeat steps 1 through 5 for opposite side of vehicle to complete installation of Rampage High Endurance Tube Steps.

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