



## **Installation Instructions**

### **High Endurance Tube Steps with Step Pads**

**Part No#:536/5366**

**05-09 Toyota Tacoma Extended Cab Pick Up**

**Part No#: 546/5466**

**05-09 Toyota Tacoma Quad Cab Pick Up 4 Dr**

#### **Parts List:**

**2-Front Mount Brackets**

**2 Center Mount Brackets (546 Quad Cab Only)**

**2-Rear Mount Brackets**

**8 to 12-1" Bracket Mounting Bolts with 13mm heads**

**8 to 12 1.25" 13 MM hex head bolts**

**12-8mm Flat Washers**

**8 to 12-8mm Locking Washers**

#### **Installation:**

- 1 Remove contents from box and identify driver and passenger side bars and brackets for each side of the vehicle. Front brackets have an obtuse angle and one hole on each mounting surface. Center (546 Only) and rear brackets have one mounting surface with holes adjacent to each other.
- 2 Locate factory pre threaded holes under pinch weld of vehicle. These may have a plastic cap that will need to be removed with a standard screwdriver. Line up front bracket to factory holes and mount using 1" bolts with flat washers and lock washers. Repeat for all mounting bracket locations. NOTE: Only the 546 Quad Cab vehicle will use a center bracket and all washers and bolts. Be sure to hand tighten only at this point to ensure proper alignment later.
- 3 Bolt Rampage High Endurance step bars to brackets using remaining 1.25" bolts with 13 mm hex heads, flat washers and lock washers. Hand-tighten only at this point.
- 4 After insuring that all parts are properly aligned and step tube surface is level, tighten all bolts. Repeat steps 1 through 5 for opposite side of vehicle to complete installation of Rampage High Endurance Tube Steps.

Note: The 546 Quad Cab application uses Center brackets. The 536/5366 Ext.Cab does not.

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