



Installation Instructions

Perma Shine Polished Stainless Tube Steps with Pads

Part No. 9425/8625 87-06 Wrangler and 9426-8626 Unlimited



Parts List:

- 4- Mount Brackets**
- 4-12mm Tube Bolts**
- 8-12mm Flat Washers**
- 4-12mm Lock Washers**
- 2-12mm nuts**
- 4- Plastic Tube end caps**

Installation: 87-06

- 1 Remove the 2 existing body mount bolts from frame mounting locations located at front and rear of the Vehicle. **Please note:** Do not remove the rubber bushing from the retainer on the vehicle, the bracket mounts to the bushing with the factory bolts.
2. Mount Front and Rear Mounting brackets to body mounts with body mount bolts removed in step 1. Bracket mounts with the two holes on top and single slot facing to the outside. Use front hole in mounting bracket for 97 and newer vehicles and rear holes for 87-95. Leave bolts loose to allow for adjustment.
3. Locate Step bar for the side you have started on, the longer leg of the bar goes toward the front of the vehicle. On Unlimited the welded bracket on the step goes toward the rear of the vehicle. Bolt front of step bar to front bracket and rear end of bar to rear bracket using the 12mm bolts, flat washer and lock washer. Unlimited uses 1-12mm bolt, 2-12mm flat washers, 1-12mm lock washer and 1 nut, to bolt the welded bracket to the mounting bracket. Hand-tighten only at this point to ensure proper adjustment later. See Drawing below:
4. After insuring that all parts are properly aligned and tube is level, tighten all bolts. Recommended torque 65ft-lbs for tube step to bracket bolts and 45ft-lbs for Bracket to body bolts.

5. Repeat steps 1 through 4 for opposite side of vehicle to complete installation of Rampage Perma-Shine Tube Steps.

