



## **Installation Instructions**

### **Perma Shine Polished Stainless Tube Steps with Step Pads**

**Part No. 112\1126 and 978\9786  
04-09 Colorado/Canyon 4 door Ext Cab and 4 door Crew Cab**

#### **Parts List:**

**2-Front Mount Brackets w/ Slot  
1-Passenger Side Bar  
8-10mm Lock Washers  
8-8mm Flat Washers**

**2-Rear Mount Brackets  
8-10mm x 1" Hex Bolts  
8-8mm x 1.25" Hex Bolts  
8-8mm Lock Washers**

**1-Driver Side Bar  
8-10mm Flat Washers  
8-8mm Hex Nuts**

#### **Installation:**

- 1) Remove the 4 existing body mount bolts from frame mounting locations located under cab of the truck. Press body bushing and retaining washer off of body bolt. Retain factory bushings, and steel washer plates. Begin on Drivers side and Slide short Front bracket marked left front over bolt and press bushing and retaining washer back onto bolt. Repeat for long rear bracket marked left rear..
- 2) Bolt front of Rampage Hi Endurance step bar to front bracket (short) and rear end of bar to rear bracket (longer) with 12mm tube bolts, flat washer and lock washers supplied in kit using bottom holes on the mounting brackets as the bolt through location. Hand-tighten only at this point to ensure proper adjustment later.
- 3) After insuring that all parts are properly aligned and tube is level, tighten all bolts. Recommended torque 65ft-lbs for tube step to bracket bolts and 45ft-lbs for Bracket to body bolts. Lock stud assembly in position by tightening blots and studs.
- 4) Repeat steps 1 through 6 for opposite side of vehicle to complete installation of Rampage Hi Endurance Tube Steps.

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